

Work Order ID 52816

October 15, 2009 9:19:38 AM



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Item ID: D3951-041
Revision ID: A
Item Name: Equipment Bag Assembly
Start Date: 10/15/2009 Start Qty: 2.00
Required Date: 10/16/2009 Req'd Qty: 2.00
Reference:

Accept



Setup Start



Stop



Cust Item ID:
Customer:



Approvals: Process Plan: mf
QC: _____

Date: 09-10-15

Tooling:

Date: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
Small Fab	Memo	0.00							
Small Fab	1-CUT AND ASSEMBLE LANYARD AS PER DWG D2690								
	2- ASSEMBLE AS PER DRAWING D3951-041								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>453</u>	0.00							
Packaging	Memo	0.00							
Packaging									

SB 09/10/16 (2)

SB 09/10/16 2 ~~8~~

19/10/16 (2)

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Item ID: D3951-041

Accept



Setup Start



Revision ID: A

Stop



Item Name: Equipment Bag Assembly

Start Date: 10/15/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/16/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/10/16 *[Signature]*

u 9.10.16

Picklist Print

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Work Order ID: 52816

Parent Item: D3951-041RevA

Parent Item Name: Equipment Bag Assembly

Comments:

Start Date: 10/15/2009

Required Date: 10/16/2009

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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CBL-1240 Purchased

No

Each

156.7696 2.0000



Cable

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse
ST

156.7695737

107234

156.769574

Each

294.0000 4.0000

CBL-460

Purchased

No



Loop Sleeve

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse
ST

294

111342

294

100

Each

48.0000 2.0000

D3949-043RevA

Manufactured

No



Gross Weight Towing Cable Flag Assembly

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse
ST

48

48282

48

Ep 09/10/16

2

Ep 09/10/16

4

Ep 09/10/16

2

Picklist Print

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Work Order ID: 52816

Parent Item: D3951-041RevA

Parent Item Name: Equipment Bag Assembly

Comments:

Start Date: 10/15/2009

Required Date: 10/16/2009

Start Qty: 2.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3951-1RevA

Manufactured

No

100

Each

47.0000

2.0000



Equipment Bag



CP 09/10/16

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

47

48284

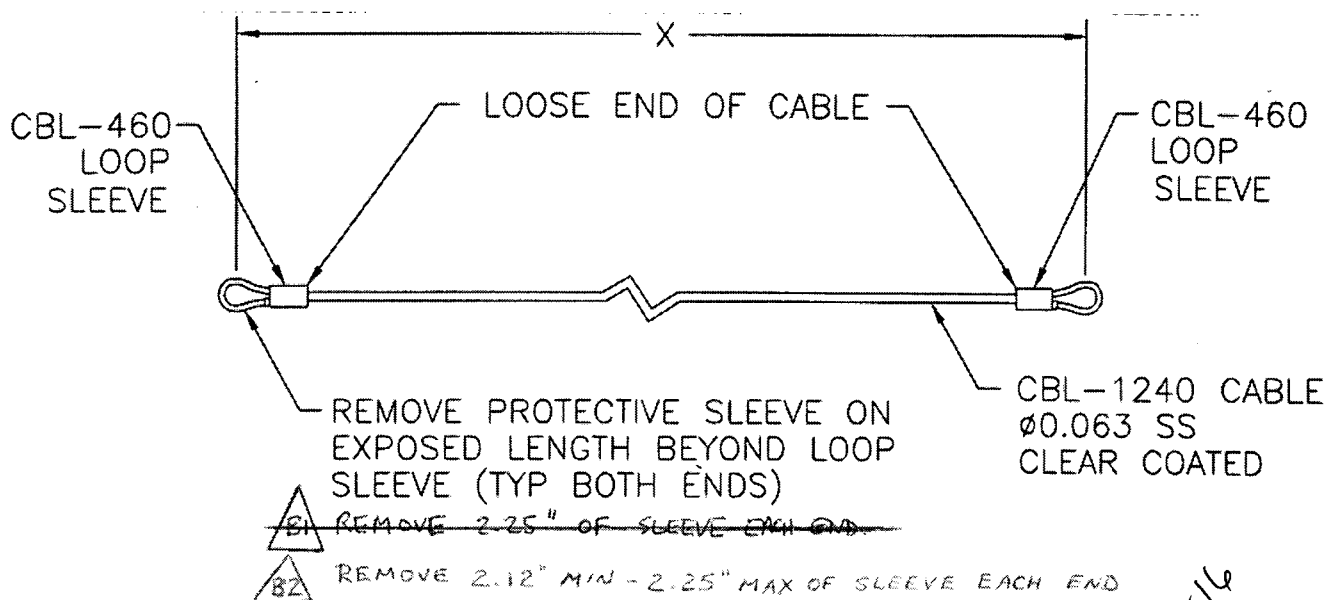
47

2



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	ME 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

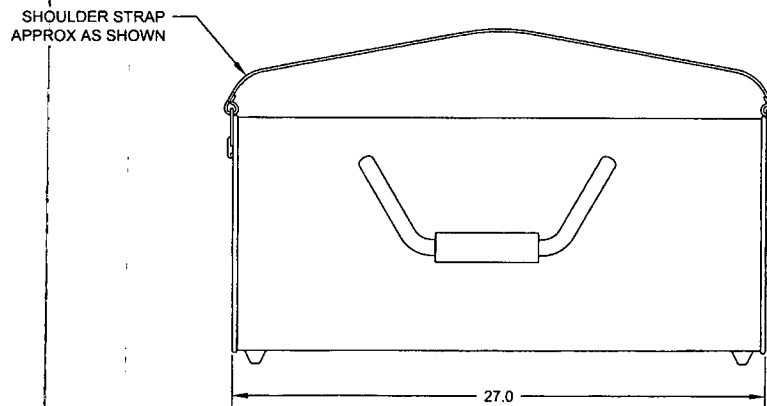
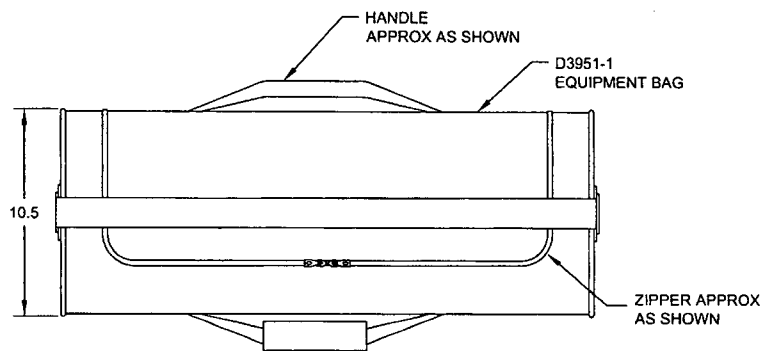
NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

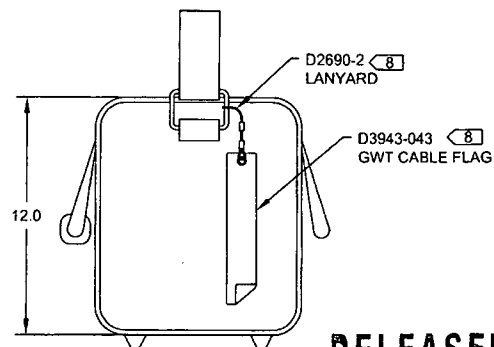
DEO's

ITEM No.	QTY -041	PART NUMBER	DESCRIPTION
1	X	D3951-041	EQUIPMENT BAG ASSEMBLY
21	1	D3951-1	EQUIPMENT BAG
41	1	D2690-2	LANYARD
42	1	D3949-043	GWT CABLE FLAG

SPECIFICATION CONTROL DRAWING



D3951-041 EQUIPMENT BAG ASSY



NOTES D3951-1:

- 1) MATERIAL: PVC COATED NYLON
- 2) FINISH: COLOR BLACK
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) MINIMUM WEIGHT CAPACITY 27 lbs
- 8) LANYARD AND FLAG (ITEMS 41 & 42) TO BE ATTACHED AT DART
- 9) PERFERED VENDOR: SPECIALTY PROMOTIONAL ADVERTISING, HAWKESBURY, ONTARIO

RELEASED
09/05/21

A NEW ISSUE		AJS	09.05.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3951	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		EQUIPMENT BAG (SCD)	NTS
DATE	09.05.21	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE FORTRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	